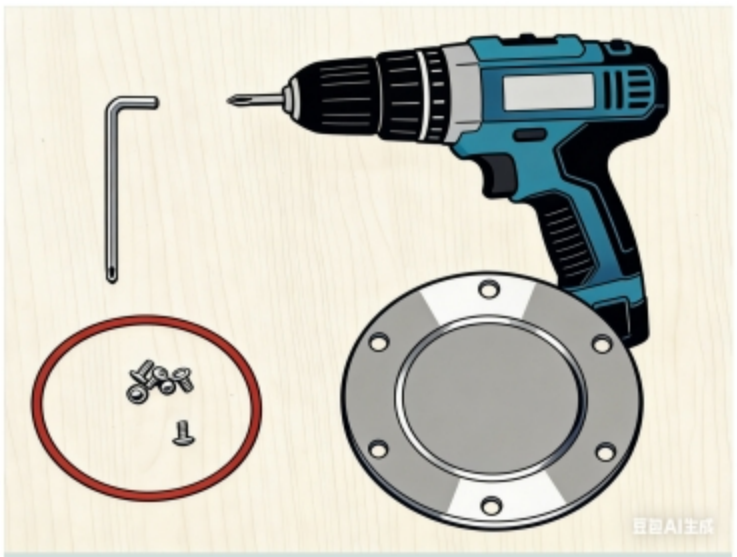
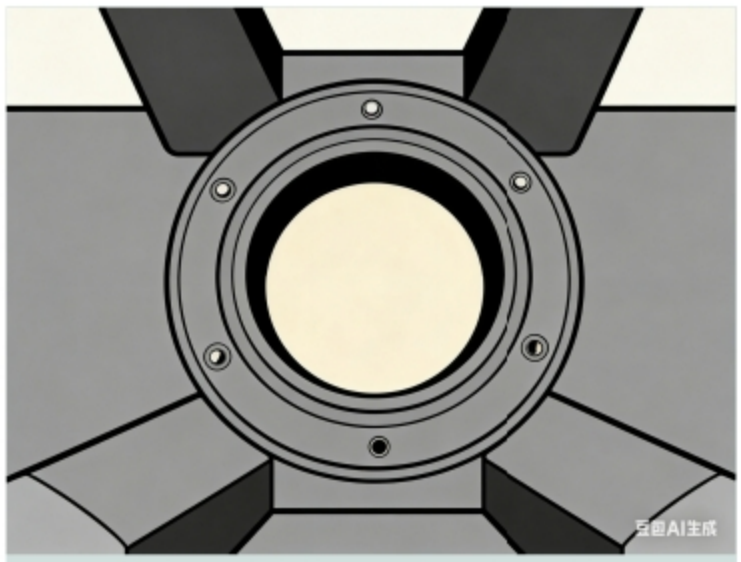
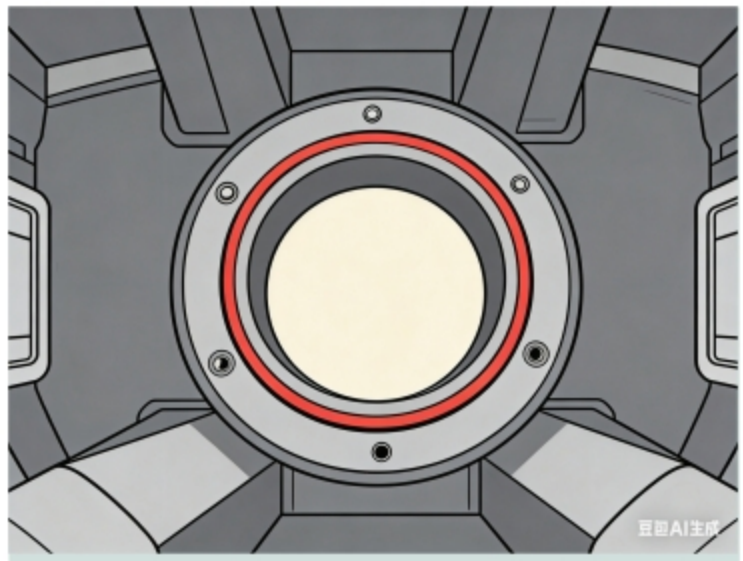
Heater Installation/Replacement Instructions



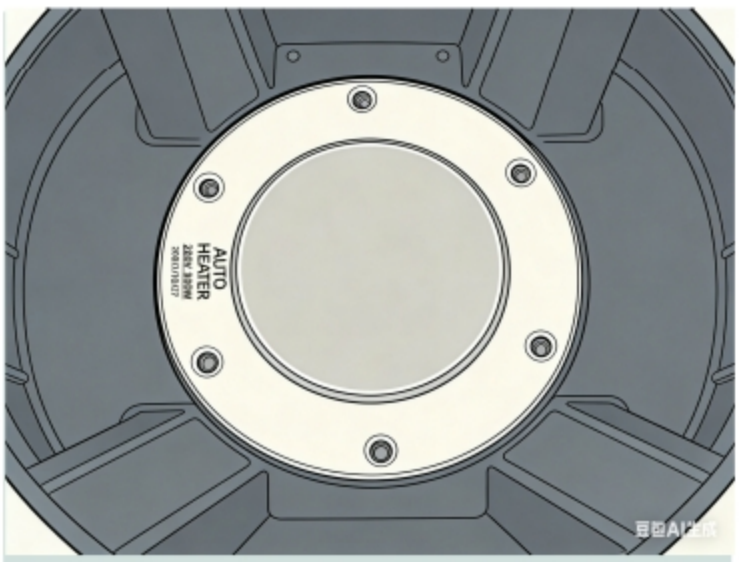
1、Tools required: heater, O-ring, 6×12 screws, 4 mm Allen key, power tools;



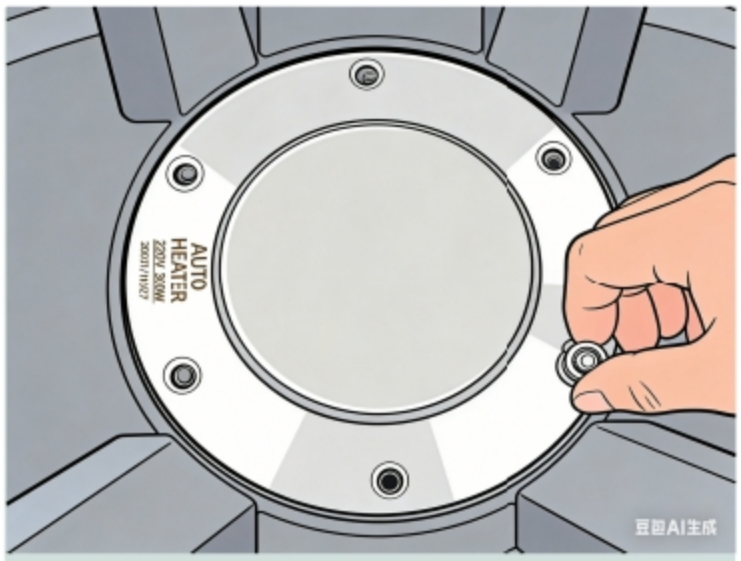
2、Clean the area where the heater is to be installed, ensuring there are no debris in the O-ring groove or screw holes;



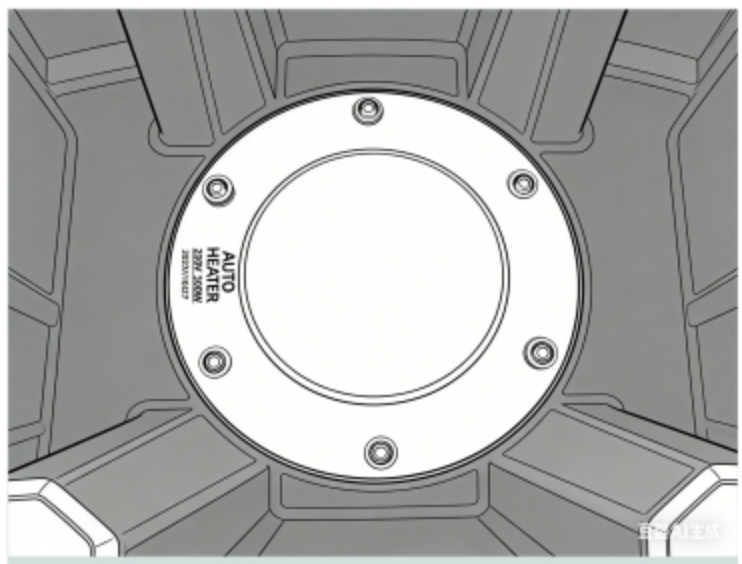
3、 Place the O-ring into the bottom groove;



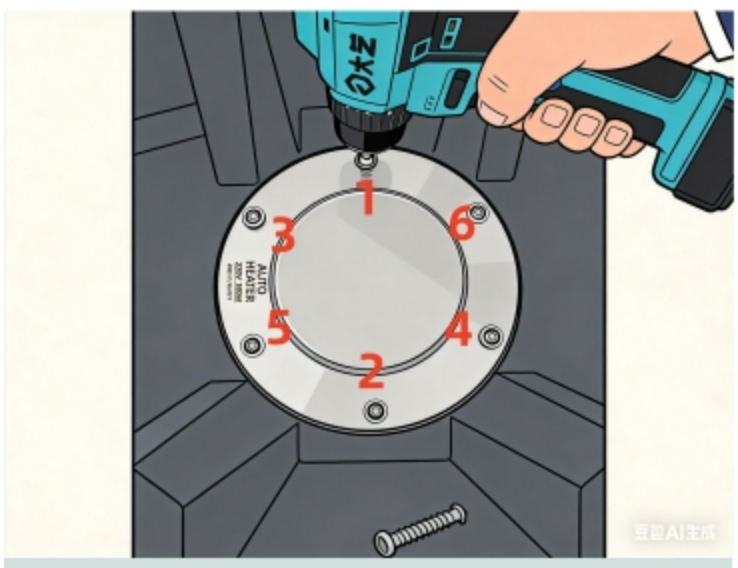
4、Place the heater into the bottom groove and align the screw holes;



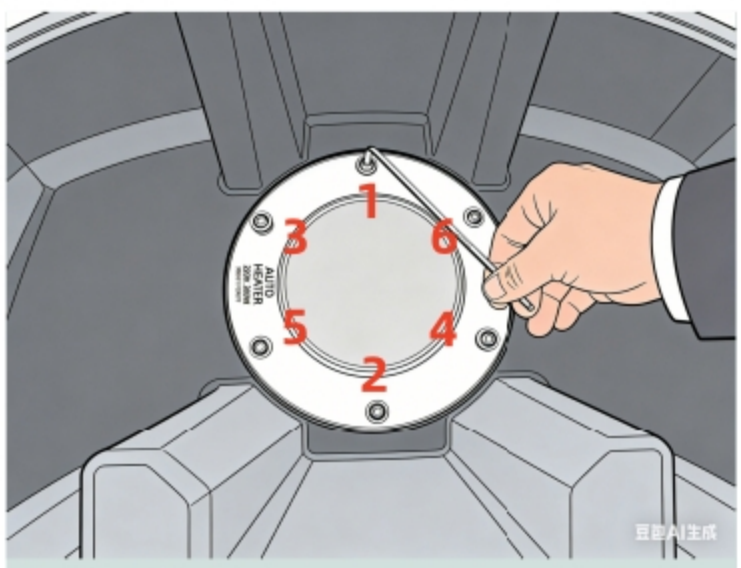
5、Tighten the screws by hand to at least half their depth;



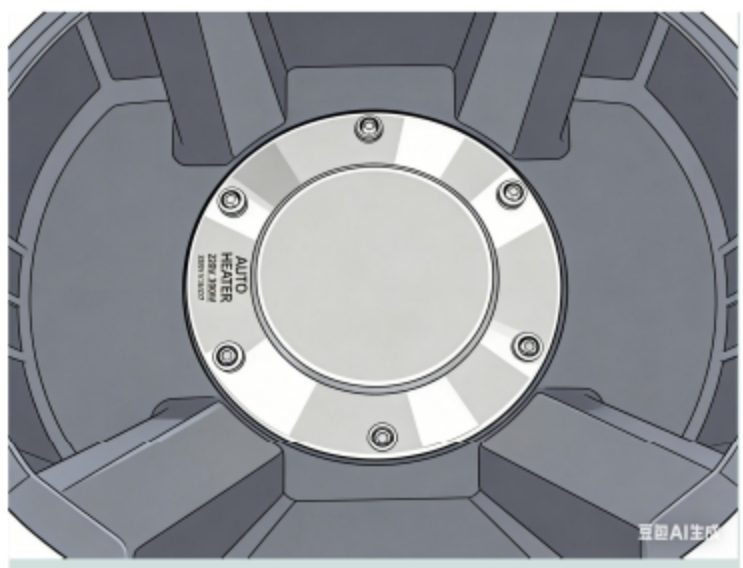
6、All screws must first be installed by hand to prevent seizing caused by misaligned threads;



7、Tighten the screws in a symmetrical sequence (as shown in the diagram); if using power tools, do not exceed a torque of 20 N·m;



8、Check the screws manually to ensure each one is securely fastened;



9、Once a water test confirms there are no leaks, the installation/ replacement is complete;